

Overview

This standard is about applying a quality classification to reclaimed vehicle parts based on its condition in order that it may be re-used or sold.



Grade reclaimed vehicle parts



Performance criteria

You must be able to:	P1	use suitable pers	onal protective	equipment th	roughout all	grading activities
i da illast be able to.		asc sultable pels	Orial protoctive	Cquipinoni ti	i ougi iout aii	grading activities

- P2 support your grading activities by reviewing:
 - P2.1 target parts grading criteria
 - P2.2 legal requirements
 - P2.3 regulations relating to vehicle parts
 - P2.4 vehicle manufacturer information
 - P2.5 contractual obligations
 - P2.6 customer expectations
- P3 carry out all grading activities following;
 - P3.1 health, safety and environmental requirements
 - P3.2 your workplace procedures
- P4 work in a way which minimises the risk of:
 - P4.1 damage to vehicle part
 - P4.2 contact with leakage
 - P4.3 contact with hazardous substances
 - P4.4 damage to your working environment
- P5 use appropriate **testing methods** to assess the performance of **target parts** to evaluate if suitable and safe for re-use or recycling
- P6 apply the most appropriate product **category** and **grading** criteria based on the primary part
- P7 complete all vehicle parts **grading** activities within the agreed timescale
- P8 promptly report any anticipated delays in completion to the relevant person(s)
- P9 ensure your records are accurate, complete and passed to the relevant person(s) within the agreed timescale in the format required



Knowledge and understanding

You need to know and understand:

Legislative and organisational requirements and procedures

- K1 current relevant legislation, regulations, codes of practice and guidelines relating to end of life vehicles
- K2 the requirements for and importance of how to select and wear personal protective equipment when **grading** vehicle parts
- K3 your organisation's systems and procedures for:
 - K3.1 **testing** and **grading** target parts
 - K3.2 creating and maintaining records
 - K3.3 vehicle parts mark-up and storage
 - K3.4 dealing with special considerations
 - K3.5 the referral of problems
 - K3.6 reporting delays to the completion of work
- K4 the hazards associated with working on or near petrol and alternative fuel vehicle systems and components
- K5 the importance of working to agreed timescales and keeping others informed of progress
- K6 the importance of promptly reporting anticipated delays to the relevant person(s)

You need to know and understand:

Parts grading

- K7 how to evaluate whether target parts are suitable for re-use or re-cycling
- K8 the principles of parts **grading** and the circumstances where the grade might need to be amended and recorded
- K9 the different target parts categories
- K10 how to apply grading criteria when grading vehicle parts
- K11 why a part may be excluded from grading
- K12 the difference between bare and dressed parts
- K13 how grade can affect warranty applied to parts
- K14 why description of parts must be accurate and parts must be fit for purpose

Grade reclaimed vehicle parts



Scope/range

1. Target parts categories include:

- 1.1. mechanical
- 1.2. non-appearance sensitive electrical
- 1.3. appearance sensitive
- 1.4. appearance non-sensitive
- 1.5. batteries and high voltage components

2. Testing methods are:

- 2.1. sensory
- 2.2. functional
- 2.3. measurement

3. Parts **grading** to include:

- 3.1. assessment of quality
- 3.2. extent of wear and tear or damage (if any)
- 3.3. whether to be supplied bare or dressed



Additional Information

Glossary

This section contains examples and explanations of some of the terms used but does not form part of the standard.

Appearance non-sensitive

A target part that is not visible to the customer when in situ.

Appearance sensitive

A target part that is visible to the customer when in situ (interior or exterior).

Bare

A multi-component target part that is supplied on the same basis as the original equipment as supplied by a dealer.

Dressed

A bare multi-component target part that is supplied with additional associated components, as specified by the customer or stipulated in the part description.

Electrical

An electrically controlled/operated target part.

Exclusions

To include:

- A damaged or worn target part deemed unsafe for repair or re-use, or where its use would render the recipient vehicle illegal for road-use.
- Sheet metal body parts with significant damage or previous repair
- Wheels with cracks or distortions
- Tyres with bulges, splits, deterioration, distortion, uneven tread wear or exposed ply/cord.

Mechanical

A non-electrically controlled moving target part



Parts grading criteria

For example VRA Parts Standard

Target part

A vehicle part that has demand for re-use and that the vehicle recycler removes from an ELV for re-use. (May also be referred to as reclaimed, re-usable, recycled or 'green'.)



IMIVRC05

Grade reclaimed vehicle parts



Developed by	IMI
Version number	1
Date approved	31 March 2022
Indicative review date	31 March 2025
Validity	Current
Status	Original
Originating organisation	IMI Ltd
Original URN	VRC05
Relevant	Vehicle Dismantler
occupations	
Suite	Vehicle Recycling
Key words	Vehicle; recycling ELV; target part;