Remove, replace and/or refit motor vehicle body panels



**Overview** 

This standard is about removing, replacing and/or refitting a combination of body panels within an area using mechanical fastening.





## Performance criteria

#### You must be able to:

- P1 identify component materials involved in the construction of the vehicle in the areas that will be worked on during repair, prior to working on the vehicle
- P2 use the appropriate Personal Protective Equipment (PPE) when removing and replacing body panels
- P3 protect the vehicle, its contents and systems effectively when removing and replacing body panels
- P4 inspect, prepare and use all the tools and equipment required following manufacturers' instructions
- P5 remove, replace and/or refit all necessary body panels and components following:
  - P5.1 the manufacturer's methods/instructions
  - P5.2 recognised researched repair methods
  - P5.3 your workplace procedures
  - P5.4 the vehicle work specification
  - P5.5 health, safety and legal requirements
- P6 promptly seek assistance from the relevant person(s) where there is the potential for your work to disturb other vehicle systems
- P7 store all removed components safely in the correct location and in accordance with relevant legislation
- P8 use replacement body panels and components which conform to the vehicle specifications for dimensions, materials and functional capability
- P9 use and apply body component anti-corrosion materials and joining materials conforming to the manufacturer's specification
- P10 ensure panels are removed and replaced minimising damage to mating surfaces (any damage caused should be correctly reinstated)
- P11 ensure panels are replaced without incurring damage to the vehicle systems
- P12 ensure all refitted body panels and components are aligned correctly with adjacent panels and fittings
- P13 complete all activities within the agreed timescale
- P14 promptly report any anticipated delays in completion to the relevant person(s)



# Knowledge and understanding

## You need to know

### and understand:

- K1 the health and safety legislation and workplace procedures relevant to workshop practices and Personal Protective Equipment (PPE)
- K2 the agreed vehicle work specification
- K3 the importance of working to agreed timescales and keeping others informed of progress
- K4 the relationship between time, cost and profitability
- K5 the requirements for protecting the vehicle and contents from damage before, during and after removing and fitting activities
- K6 your workplace procedures for the referral of problems and reporting delays to the completion of work
- K7 the importance of promptly reporting anticipated delays to the relevant person(s)
- K8 how to prepare, test and use the tools and equipment required for the removal, replacement and/or refitting of body panels and ancillary fittings
- K9 the properties of component materials involved in the construction of the vehicle in the areas that will be worked on during repair
- K10 the properties and safe use of body component sealants, adhesives and anticorrosion materials
- K11 the type of sealants and anti-corrosion materials to use and the manufacturer's recommended methods for their application and thickness
- K12 how to apply sealants and anti-corrosion materials
- K13 how to interpret and use sources of information relevant to the removal and refitting of body panels
- K14 the need for correct alignment of panels and the methods used to achieve this
- K15 the types of quality control checks that can be used to ensure correct alignment and contour of panels and operation of components to manufacturer's specification
- K16 how to work safely avoiding damage to the vehicle and its systems
- K17 the methods of storing removed components and the importance of storing them correctly and in accordance with legal requirements



- K18 the removal and replacement procedures for body panels using mechanical fastening techniques
- K19 how panel removal and refitting affects the overall body structure of the vehicle
- K20 the manufacturer's approved methods of working for the removal and replacement of body panels
- K21 the difference between the types of replacement parts available
- K22 the potential implications of fitting a recycled or refurbished part



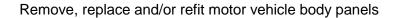


## Scope/range

All of the items listed below form part of this National Occupational Standard.

- Body panels include combinations of 3 or more adjacent panels (Examples of this include: two doors and a wing; two wings and a bonnet; bonnet, wing and door on the same side; bumper, wing and bonnet; bonnet, wing and bolted on front panel).
- 2. Materials include all component materials in the repair area.
- 3. Fitting methods include mechanical fastening.
- 4. Tools and equipment are:
  - 4.1. generic hand tools
  - 4.2. manufacturer's specified and specialist tools
  - 4.3. workshop equipment

## **IMIARBBP05**





Developed by	IMI
Version number	3
Date approved	31 March 2023
Indicative review	31 March 2026
date	
Validity	Current
Status	Original
Originating organisation	IMI Ltd
Original URN	IMIARBBP05
Relevant	Accident Repair Technicians; Body Repair and Alignment
occupations	Technician (Automotive); Body Repair Technician (Automotive)
Suite	Accident Repair - Body