

The Body Building NOS has now been reviewed by expert working groups across the UK and changes/additions have been suggested. In order to see the updated draft documents click [here](#). A summary of the changes is as follows:

- New Coachbuilding NOS was developed 2020-21 using Body Building NOS as reference. Units BB01 to BB08 units have been recreated with 'IMICB...' as their unique identifier, therefore units BB01 to BB08 will be archived.
- BB19 (Carry out motor vehicle body metal active gas (MAG) welding operations) –
  - Re-numbered – CB19, to be moved over to Coachbuilding NOS suite
  - Title amended
  - All references to 'MIG' removed throughout unit
  - New welding definition added to overview
  - New P13 – 'ensure test pieces are recorded and stored'
  - K16 – 'brace joint' removed
  - Scope 1 – 'appropriate fume mask' added
  - New Scope 2 added – tools and equipment
- BB22(Identify and rectify minor repairs to motor vehicle body panels) –
  - Re-numbered – CB22, to be moved over to Coachbuilding NOS suite
  - Title amended, to include 'structural'
  - 'British Standards' replaced with 'industry recognised standards' throughout
  - 'appropriate fume mask' added to Scope 1
  - New Scope 2 added – tools and equipment
- BB23 (Carry out tungsten inert gas (TIG) welding operations ) –
  - Re-numbered – CB23, to be moved over to Coachbuilding NOS suite
  - Title slightly amended
  - Scope 1 – 'appropriate fume mask' added
  - New Scope 2 added – tools and equipment
- BB24 (Carry out motor vehicle body mechanical fastening operations) –
  - Re-numbered – CB24, to be moved over to Coachbuilding NOS suite
  - Title slightly amended
- BB25 (Carry out motor vehicle body adhesive bonding operations) –
  - Re-numbered – CB23, to be moved over to Coachbuilding NOS suite
  - Title slightly amended
- BBAE03 (Remove and replace motor vehicle electrical) –
  - Unit to be removed, duplication – no difference between this unit and HV03

Please let us know what you think of these changes by completing this short [questionnaire](#) which will be open until 16<sup>th</sup> December 2022.

If you would like to discuss any of these changes, or have any extra feedback regarding this review, please contact Caroline Harris on [carolineh@theimi.org.uk](mailto:carolineh@theimi.org.uk)

Many thanks for having your say!