



Job Role Title	Job Functions	Tasks/Responsibilities	NOS
<b>Body Repair Technician</b>	Work in a way which ensures compliance with legislation and work practices	Work in a way which ensures the continued tidiness of your work environment	IMICA1 - Contribute to housekeeping in motor vehicle environments
		Work in a way which ensures the safety of yourself and others	IMICA2 - Reduce risk(s) to health and safety in the motor vehicle environment
		Check, use, maintain and store tools correctly and follow company procedures for reporting faulty/damaged equipment	IMICA4 - Use of hand tools and equipment in motor vehicle environments
	Communicate effectively	Communicate clearly and politely with other colleagues and managers, customers, operators and suppliers	IMICA3 - Maintain working relationships in the motor vehicle environment
	Carry out repair activities on vehicle body panels and components	Remove and fit mechanical, electrical and trim (MET) components to vehicles.	IMIVBR01 - Remove and fit mechanical, electrical and trim (MET) components to vehicles
		Remove and fit non-permanently fixed panels such as wings, doors, bonnets, boot lids and tailgates on vehicles.	IMIVBR02 - Remove and fit non permanently fixed motor vehicle body panels
		Remove, replacing and/or refit body panels using mechanical fastening.	IMIVBR05 - Remove, replace and/or refit motor vehicle body panels
		Repair body panels using a variety of techniques.	IMIVBR06 - Identify and rectify minor repairs to motor vehicle body panels
		Have an awareness of EV hazards and implications of ADAS	IMIEV01 - Carry out non high voltage operations on, near or with an electric vehicle
			IMILV20 - Carry out work on or with vehicles with Advanced Driver Assistance System components
		Join materials correctly and effectively using MAG welding, resistance spot welding, mechanical fastening and adhesive bonding techniques	IMICB19 - Carry out motor vehicle body metal active gas (MAG) welding operations
			IMIVBR20 - Carry out motor vehicle body resistance spot welding operations
			IMICB24 - Carry out motor vehicle body mechanical fastening operations
			IMICB25 - Carry out motor vehicle body adhesive bonding operations



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Senior Body Repair Technician	Work in a way which ensures compliance with legislation and work practices	Work in a way which ensures the continued tidiness of your work environment	IMICA1 - Contribute to housekeeping in motor vehicle environments
		Work in a way which ensures the safety of yourself and others	IMICA2 - Reduce risk(s) to health and safety in the motor vehicle environment
		Check, use, maintain and store tools correctly and follow company procedures for reporting faulty/damaged equipment	IMICA4 - Use of hand tools and equipment in motor vehicle environments
	Communicate effectively	Communicate clearly and politely with other colleagues and managers, customers, operators and suppliers	IMICA3 - Maintain working relationships in the motor vehicle environment
		Discuss and agree required work with customers	IMICA08 - Identify and agree the motor vehicle customer needs
	Mentor and supervise colleagues	Support colleagues using mentoring	<b>IMIARBG06 - Enable learning through demonstration and instruction</b>
		Plan and allocate work fairly. Monitor and evaluate the quality of work.	<b>IMIARBG11 - Supervisory Skills</b>
	Carry out complex repair activities on vehicle body panels and components	Remove and fit mechanical, electrical and trim (MET) components to vehicles.	IMIVBR01 - Remove and fit mechanical, electrical and trim (MET) components to vehicles
		Remove and refit a variety of exterior and sub-structure body panels and panel sections, including permanently fixed panels	<b>IMIVBR13 - Remove and Replace Motor Vehicle Body Panels</b>
		Repair complex and difficult to access damage to a range of body panel types using a variety of preparation and reinstatement techniques, including hydraulic reforming and panel beating to retain panel contour and structural integrity.	<b>IMIVBR14 - Repair Motor Vehicle Body Panels</b>
		Identify and realign vehicle distortion using body alignment jigs.	<b>IMIVBR17 - Identify and Rectify Motor Vehicle Body Misalignment</b>
		Have an awareness of EV hazards and be able to isolate and re-energise an electric vehicle. Recalibrate ADAS sensors following body repair work.	<b>IMIEV01 - Carry out non high voltage operations on, near or with an electric vehicle</b>
			<b>IMIEV04 - Isolate and re-energise high voltage systems in an electric vehicle</b>
			<b>IMIVF19 – Recalibrate motor vehicle Advanced Driver Assistance System sensors</b>



		Join materials correctly and effectively using MAG welding, resistance spot welding, MIG brazing, aluminium welding and TIG welding techniques	IMICB19 - Carry out motor vehicle body metal active gas (MAG) welding operations
			IMIVBR20 - Carry out motor vehicle body resistance spot welding operations
			<b>IMIVBR21 - Carry out motor vehicle body metal inert gas (MIG) brazing operations</b>
			<b>IMIVBR22 - Carry out aluminium body panel welding repairs</b>

Blue = core units

Green = units to be added

**Purple/bold** = uplift to higher level

Red = changes to URN or title