IMIARPDRCR05



Remove Multiple Dents and Creases from Motor Vehicle Body Panels through Swage Lines

Overview

This standard is about the removal of dents and creases from motor vehicle body panels where the damage is through a Swage Line. It is also about checking the integrity of the panel prior to repair and the condition of the panel after the repair has been completed.



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Performance criteria

You must be able to:

- 1. use the appropriate personal protective equipment when carrying out Paintless Dent Removal (PDR) operations
- 2. protect the vehicle and its contents effectively when carrying out Paintless Dent Removal (PDR) operations
- 3. assess the area for repair to ensure that a repair can be effected to an acceptable standard without compromising the integrity of the vehicle
- 4. identify additional distortion on a panel caused by a primary impact
- 5. select and use the correct tools and equipment for the panel area you are going to repair
- 6. ensure that the tools and equipment you require are in a safe working condition
- check that all relevant components operate correctly following the manufacturer's specification before and after you have completed your repairs
- 8. avoid damaging other components and units on the vehicle whilst carrying out the repair
- 9. store all removed components safely in the appropriate location
- report any potential or additional faults you find during or prior to the course of your work to the relevant person(s) promptly
- 11. report any delays in completing your work to the relevant person(s) promptly
- 12. carry out your repair within the agreed timescale
- 13. complete work records accurately, in the format required and pass them to the relevant person(s) promptly



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Knowledge and understanding

You need to know and understand:

- 1. the health, safety and legal requirements relating to the removal of damage using Paintless Dent Removal (PDR) techniques
- 2. your workplace procedures for the referral of problems, reporting of delays to the completion of work and completion of work records
- 3. how to assess the size, depth and plane of damage, and recognise any additional damage and identify the best course of action to carry out a repair to the standard required
- 4. how the panel material affects the complexity of the repair
- 5. the requirements for protecting the vehicle and contents from damage before, during and after repairing panels using Paintless Dent Removal (PDR) techniques
- 6. the requirements for protecting the vehicle being repaired from cross contamination including metallurgy and electrolysis
- 7. the importance of selecting, using and maintaining the appropriate personal protective equipment when repairing panels using Paintless Dent Removal (PDR) techniques
- 8. how to find, interpret and use sources of information applicable to the repairing of panels using Paintless Dent Removal (PDR) techniques
- 9. the different types of Paintless Dent Remval (PDR) techniques and methods used for repairing panels, including how to use glue type pulling / repair kits
- the different types of Paintles Dent Removal (PDR) techniques and methods used for repairing panels
- 11. the faults that can occur when repairing panels using Paintless Dent Removal (PDR) techniques and the causes of these faults
- 12. the need for correct choice of tools to carry out a suitable repair and the methods used to achieve this
- 13. the types of quality control checks that can be used to ensure a correct repair has been achieved
- the need for correct alignment of components and the methods used to achieve this
- 15. the types of quality checks that can be used to ensure correct alignment and operation of components to manufacturer's specification and their purpose

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Scope/range

All of the items listed below form part of this National Occupational Standard.

Scopeof this standard:

- 1. Examples of Tools and Equipment specific to Paintless Dent Removal (PDR) are:
- Hand tools
- Lever bars
- Power tools
- Specialist Paintless Dent Removal (PDR) tooling and accessories

Rangeof this standard:

2. Drilling:

For the purpose of this standard drillingto gain access to effect a repair is not acceptable.

3. Acceptable Repair:

For the purpose of this standard an acceptable repair is one that is assessed by a qualified Paintless Dent Removal (PDR) Assessor that would meet the normal expectations of a customer.

In general terms the acceptable standard would be that the panel is returned tooriginal condition without any visible sign that a repair has been carried out.

4. Type of Damage:

For the purpose of this standard the damage may be either a single area ofdamage or four areas of damage that are contained within a single 300mm radius.

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